3M[™] 9925 Welding Fume Respirator Fitting Instructions



Thread top elastic strap through top buckles. Repeat for bottom strap and buckles. Place the bottom elastic strap around the head just below the ears. Untwist the strap.



Place the top elastic strap around the head, above the ears. Untwist the strap.



Adjust tension by pulling tabs of each strap, as shown.



Using both hands, mould metal nosepiece comfortably to shape of nose. Pinching the nosepiece using one hand may result in less effective respirator performance.



Strap tension may be decreased without removing respirator from the head by pushing out on the back of the buckles.



The seal of respirator on the face should be fit-checked prior to wearing in the work area.

(a) Cover the front of the respirator with both hands, being careful not to disturb the position of respirator.

(b) Inhale sharply, A negative pressure should be felt inside respirator. If any leakage is detected, adjust position of respirator and/or tension of strap. Retest the seal. Repeat the procedure until the respirator is sealed properly.

If you cannot achieve a proper fit do not enter contaminated area. See your supervisor.



3M[™] 9925 Welding Fume Respirator



Premium Welding Fume Respirator

Standard: EN149 Type: FFP2

Maximum Use Concentrations:

10 x WEL for Particulates *

10 x WEL for Metal Fume

10 x WEL for Ozone

Approval: CE marked

*Workplace Exposure Limit

This respirator should not be used in oxygen deficient environments, for escape purposes or by people with beards/ facial hair or in atmospheres where concentrations of contaminant may exceed that deemed Immediately Dangerous to Life and Health (IDLH)

